



PRODUCT DATA

ALSEAL 610

Coatings For Industry, Inc. • 319 Township Line Road, Souderton, PA 18964 / 215-723-0919

Description

Alseal 610 is a high temperature air dry coating for use as a touch-up for Alseal 598 sealer where scratches or abraded areas in the sealer result from assembly of components. It is used to protect and seal the underlying base coat (Alseal 518) in these areas.

Surface Preparation

The areas to be touched up should be thoroughly degreased using a degreasing solvent such as alcohol or methyl ethyl ketone. It is important that the degreasing solvent used does not leave a residue.

Application

Mix thoroughly before use. Alseal 610 can be applied by brush or spray. An artist air brush is suggested. Since areas to be touched up will usually be small, an artist paint brush may also be used. Material should be applied in a thin coat to avoid excessive build up and insure a smooth touch up area.

Clean Up

Clean equipment with hot water immediately after use. If coating dries on equipment an alkali water solution may be necessary to remove coating.

Technical Data

Dry to Touch ~~~~~	30 minutes @ 70 degrees F.,50% r.h.
Number of Coats ~~~~~	One
% Solids by Weight ~~~~~	31-33.0
Weight / Gallon ~~~~~	10.5-11.5#
Operation Temperature	
Limitations ~~~~~	1150 degrees F.
Viscosity, #2 Zahn Cup ~~~~~	15-17 seconds
Thinner ~~~~~	Not Required
Clean Up ~~~~~	Warm Water

Precautions

SEE MSDS BEFORE USE.

Warning: Alkali material causes irritation. Avoid contact with eyes, skin, and clothing, wash thoroughly after handling. Wash contaminated clothing before re-use.

First Aid: In case of eye contact, immediately flush eyes with plenty of water for at least 15 minutes. Consult physician. For skin contact flush with water.

Spillage: Mop up with water and dispose of in accordance with federal, state and local environmental control regulations.

LIMITED WARRANTY : All statements, technical information and recommendations contained herein are based on tests the manufacturer believes to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties, express or implied:

Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective at the time the sealed container is first opened, and in no event beyond the shelf date printed on the label. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for his intended use, and user assumes all risk and liability whatsoever in connection therewith.

All data, statements and recommendations made herein are based upon information manufacturer believes to be reliable, but are made without any representation or guarantee or warranty of accuracy and are made with reservation of all patent rights. All products are sold on the condition that the user will evaluate them, as well as manufacturer's recommendation, to determine their suitability for user's own purpose before adoption. Statements regarding the use of the products or processes are not to be construed as recommendations for their use in violation of any patent rights or in violation of any applicable laws or regulations.